Do you want to work with people that pay you well and respect your time?

IVEY MECHANICAL COMPANY, LLC has openings for commercial **Sheet Metal Helpers.** We will not waste your time, we will pay for your experience and trade knowledge.

Duties include but are not limited to:

**SHEET METAL WORKER**

PRIMARY PURPOSE

Fabricates, assembles, installs, and repairs sheet metal products and equipment such as control boxes, drain pipes, ventilators, chutes, and diverters.

**TYPICAL DUTIES AND REQUIREMENTS**

1. Select gauge and type of sheet metal according to product being fabricated and knowledge of metal.
2. Locate and mark dimension and reference lines on sheet metal.
3. Set up and operate fabricating machines such as shears, brakes, bending rolls, and punch and drill presses to cut, bend, and straighten sheet metal.
4. Shape metal over anvils, blocks, or forms using hammer.
5. Set up and operate soldering and welding equipment to join together sheet metal parts.
6. Smooth seams, joints, or burred surfaces using files and portable grinder or buffer.
7. Install assemblies in plant or work site according to blueprint specifications using hand tools and portable power tools.
8. Inspect assemblies and installation for conformance with specifications using measuring instruments such as calipers, scales, and micrometer.
9. Understand shop math.
10. Work skillfully with tools, metals, and machines.
11. Visualize three-dimensional objects from drawings, sketches, or blueprints.
12. Work within precise limits and standards of accuracy.
13. Lift objects of varying weights.
14. Perform work from scaffolding, ladders, or other structures.
15. Perform work overhead, beneath structure, and from various other positions as required by working conditions.
16. Detect, recognize and respond to dangerous conditions or situations.

IVEY MECHANICAL is a full service mechanical contractor with offices throughout the southeast. We have been in business over 70 years. Ivey Mechanical consistently produces work across the southeast, ranging from large sports arenas and hospitals to Industrial complexes and all projects in between. Check us out at [www.iveymechanical.com](http://www.iveymechanical.com). We are pleased to offer our workforce a safe work environment, mutual respect, competitive wages and comprehensive benefit plan offerings for:

* Health Insurance
* Dental Insurance
* Vision Insurance
* Long & Short Term Disability Insurance
* Life Insurance (free up to one times salary)
* AFLAC Plans
* Paid Vacation
* Paid Holidays
* 401k
* Flexible Spending Account | Healthcare Reimbursement

Our mission is to **safely** provide quality mechanical services to a **select group** of satisfied customers while achieving an acceptable return on investment and allowing everyone to enjoy his or her contribution to this mission.

We only work with the best clients, so should you.

AA/EEOC

Davis-Beacon Project

Immediate Positions available for qualified applicants.